

SECTION 230523 - GENERAL-DUTY VALVES FOR HVAC PIPING

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

- A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY

- A. Section Includes:

1. Bronze ball valves.
2. Iron, single-flange butterfly valves.
3. Iron, grooved-end butterfly valves.
4. High-performance butterfly valves.
5. Bronze lift check valves.
6. Bronze swing check valves.
7. Iron swing check valves.
8. Iron, grooved-end swing-check valves.
9. Iron, center-guided check valves.
10. Bronze gate valves.
11. Iron gate valves.
12. Bronze globe valves.
13. Iron globe valves.

- B. Related Sections:

1. Division 23 HVAC piping Sections for specialty valves applicable to those Sections only.
2. Division 23 Section "Identification for HVAC Piping and Equipment" for valve tags and schedules.

1.3 DEFINITIONS

Retain definition(s) remaining after this Section has been edited.

- A. CWP: Cold working pressure.
- B. EPDM: Ethylene propylene copolymer rubber.
- C. NBR: Acrylonitrile-butadiene, Buna-N, or nitrile rubber.
- D. NRS: Nonrising stem.
- E. OS&Y: Outside screw and yoke.

- F. RS: Rising stem.
- G. SWP: Steam working pressure.

1.4 SUBMITTALS

- A. Product Data: For each type of valve indicated.

1.5 QUALITY ASSURANCE

- A. Source Limitations for Valves: Obtain each type of valve from single source from single manufacturer.
- B. ASME Compliance:
 - 1. ASME B16.10 and ASME B16.34 for ferrous valve dimensions and design criteria.
 - 2. ASME B31.1 for power piping valves.
 - 3. ASME B31.9 for building services piping valves.

1.6 DELIVERY, STORAGE, AND HANDLING

Information in this article is paraphrased from MSS.

- A. Prepare valves for shipping as follows:
 - 1. Protect internal parts against rust and corrosion.
 - 2. Protect threads, flange faces, grooves, and weld ends.
 - 3. Set angle, gate, and globe valves closed to prevent rattling.
 - 4. Set ball and plug valves open to minimize exposure of functional surfaces.
 - 5. Set butterfly valves closed or slightly open.
 - 6. Block check valves in either closed or open position.
- B. Use the following precautions during storage:
 - 1. Maintain valve end protection.
 - 2. Store valves indoors and maintain at higher than ambient dew point temperature. If outdoor storage is necessary, store valves off the ground in watertight enclosures.
- C. Use sling to handle large valves; rig sling to avoid damage to exposed parts. Do not use handwheels or stems as lifting or rigging points.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR VALVES

HVAC valve applications specified in this Section are limited to NPS 24 (DN 600). Many valves specified are available in larger sizes.

- A. Refer to HVAC valve schedule articles for applications of valves.

Caution: Revise pressure ratings and insert temperature ratings in valve articles if valves with higher ratings are required. Valves larger than NPS 12 (DN 300) typically have a lower pressure rating than smaller valves. Verify pressure requirements for large valves.

- B. Valve Pressure and Temperature Ratings: Not less than indicated and as required for system pressures and temperatures.
- C. Valve Sizes: Same as upstream piping unless otherwise indicated.
- D. Valve Actuator Types:
1. Gear Actuator: For quarter-turn valves NPS 8 (DN 200) and larger.
 2. Handwheel: For valves other than quarter-turn types.
 3. Handlever: For quarter-turn valves NPS 6 (DN 150) and smaller.
 4. Wrench: For plug valves with square heads. Furnish Owner with 1 wrench for every 5 plug valves, for each size square plug-valve head.
 5. Chainwheel: Device for attachment to valve handwheel, stem, or other actuator; of size and with chain for mounting height, as indicated in the "Valve Installation" Article.
- E. Valves in Insulated Piping: With 2-inch (50-mm) stem extensions and the following features:
1. Gate Valves: With rising stem.
 2. Ball Valves: With extended operating handle of non-thermal-conductive material, and protective sleeve that allows operation of valve without breaking the vapor seal or disturbing insulation.
 3. Butterfly Valves: With extended neck.
- F. Valve-End Connections:
1. Flanged: With flanges according to ASME B16.1 for iron valves.
 2. Grooved: With grooves according to AWWA C606.

Valve solder-joint end connections are not recommended for valves in HVAC piping. Soldering and brazing methods used to achieve required pressure-temperature ratings may damage internal valve parts. Special installation requirements for soldered valves may make threaded valves more cost-effective. Caution: Use solder with melting point below 840 deg F (454 deg C) for angle, check, gate, and globe valves and below 421 deg F (216 deg C) for ball valves.

3. Solder Joint: With sockets according to ASME B16.18.
4. Threaded: With threads according to ASME B1.20.1.

- G. Valve Bypass and Drain Connections: MSS SP-45.

2.2 BRONZE BALL VALVES

Retain one or more of eight paragraphs in this article if bronze ball valves are required. MSS SP-110 covers both brass and bronze, copper-alloy ball valves NPS 1/4 to NPS 4 (DN 8 to DN 100). See the Evaluations and manufacturers' catalogs before selecting either brass or bronze ball valves or including both. Caution: Two-piece ball valves with a full or regular port are recommended for most services. One-piece ball valves have a reduced port and one fewer leak path. Three-piece ball valves are recommended if disassembly without removing valve from piping is required.

Where pressure drop is a concern, use full-port ball valves. For corrosive or high-temperature applications, use stainless-steel-trim ball valves.

- A. Two-Piece, Full-Port, Bronze Ball Valves with Bronze Trim:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.; Apollo Valves.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 2. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig (1035 kPa).
 - c. CWP Rating: 600 psig (4140 kPa).
 - d. Body Design: Two piece.
 - e. Body Material: Bronze.
 - f. Ends: Threaded.
 - g. Seats: PTFE or TFE.
 - h. Stem: Bronze.
 - i. Ball: Chrome-plated brass.
 - j. Port: Full.
- B. Two-Piece, Full-Port, Bronze Ball Valves with Stainless-Steel Trim:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.; Apollo Valves.
 - b. Crane Co.; Crane Valve Group; Crane Valves.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 2. Description:
 - a. Standard: MSS SP-110.
 - b. SWP Rating: 150 psig (1035 kPa).
 - c. CWP Rating: 600 psig (4140 kPa).
 - d. Body Design: Two piece.
 - e. Body Material: Bronze.
 - f. Ends: Threaded.
 - g. Seats: PTFE or TFE.
 - h. Stem: Stainless steel.
 - i. Ball: Stainless steel, vented.
 - j. Port: Full.

2.3 IRON, SINGLE-FLANGE BUTTERFLY VALVES

Retain one or more of 12 paragraphs in this article if iron, single-flange butterfly valves are required. MSS SP-67 covers iron, single-flange butterfly valves NPS 1-1/2 to NPS 72 (DN 40 to DN 1800). 150 CWP, iron, single-flange butterfly valves, in first six paragraphs below, are made in NPS 14 (DN 350) and larger.

- A. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Bray Controls; a division of Bray International.
 - b. Conbraco Industries, Inc.; Apollo Valves.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Division.
 - e. DeZurik Water Controls.
 - f. Hammond Valve.
 - g. Milwaukee Valve Company.
 - h. NIBCO INC.
 - i. Tyco Valves & Controls; a unit of Tyco Flow Control.
 2. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 150 psig (1035 kPa).
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM.
 - f. Stem: One- or two-piece stainless steel.
 - g. Disc: Aluminum bronze.
- B. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Bray Controls; a division of Bray International.
 - b. Conbraco Industries, Inc.; Apollo Valves.
 - c. Crane Co.; Crane Valve Group; Center Line.
 - d. Crane Co.; Crane Valve Group; Stockham Division.
 - e. DeZurik Water Controls.
 - f. Hammond Valve.
 - g. Milwaukee Valve Company.
 - h. Mueller Steam Specialty; a division of SPX Corporation.
 - i. NIBCO INC.
 - j. Tyco Valves & Controls; a unit of Tyco Flow Control.
 2. Description:
 - a. Standard: MSS SP-67, Type I.

- b. CWP Rating: 150 psig (1035 kPa).
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM.
 - f. Stem: One- or two-piece stainless steel.
 - g. Disc: Nickel-plated or -coated ductile iron.
- C. 150 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Bray Controls; a division of Bray International.
 - b. Conbraco Industries, Inc.; Apollo Valves.
 - c. Crane Co.; Crane Valve Group; Jenkins Valves.
 - d. Crane Co.; Crane Valve Group; Stockham Division.
 - e. DeZurik Water Controls.
 - f. Hammond Valve.
 - g. Milwaukee Valve Company.
 - h. Mueller Steam Specialty; a division of SPX Corporation.
 - i. NIBCO INC.
 - j. Tyco Valves & Controls; a unit of Tyco Flow Control.
 - 2. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 150 psig (1035 kPa).
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM.
 - f. Stem: One- or two-piece stainless steel.
 - g. Disc: Stainless steel.
- D. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Aluminum-Bronze Disc:
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.; Apollo Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. DeZurik Water Controls.
 - e. Hammond Valve.
 - f. Milwaukee Valve Company.
 - g. NIBCO INC.
 - 2. Description:
 - a. Standard: MSS SP-67, Type I.

- b. CWP Rating: 200 psig (1380 kPa).
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM.
 - f. Stem: One- or two-piece stainless steel.
 - g. Disc: Aluminum bronze.
- E. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Ductile-Iron Disc:
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.; Apollo Valves.
 - b. Crane Co.; Crane Valve Group; Center Line.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. DeZurik Water Controls.
 - e. Hammond Valve.
 - f. Milwaukee Valve Company.
 - g. Mueller Steam Specialty; a division of SPX Corporation.
 - h. NIBCO INC.
 - 2. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 200 psig (1380 kPa).
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
 - e. Seat: EPDM.
 - f. Stem: One- or two-piece stainless steel.
 - g. Disc: Nickel-plated or -coated ductile iron.
- F. 200 CWP, Iron, Single-Flange Butterfly Valves with EPDM Seat and Stainless-Steel Disc:
- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Conbraco Industries, Inc.; Apollo Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. DeZurik Water Controls.
 - e. Hammond Valve.
 - f. Milwaukee Valve Company.
 - g. Mueller Steam Specialty; a division of SPX Corporation.
 - h. NIBCO INC.
 - 2. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 200 psig (1380 kPa).

- c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
- d. Body Material: ASTM A 126, cast iron or ASTM A 536, ductile iron.
- e. Seat: EPDM.
- f. Stem: One- or two-piece stainless steel.
- g. Disc: Stainless steel.

2.4 IRON, GROOVED-END BUTTERFLY VALVES

Retain one or both paragraphs in this article if iron, grooved-end butterfly valves are required. MSS SP-67 covers iron, grooved-end butterfly valves NPS 1-1/2 to NPS 72 (DN 40 to DN 1800).

A. 175 CWP, Iron, Grooved-End Butterfly Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Kennedy Valve; a division of McWane, Inc.
 - b. Shurjoint Piping Products.
 - c. Tyco Fire Products LP; Grinnell Mechanical Products.
 - d. Victaulic Company.
- 2. Description:
 - a. Standard: MSS SP-67, Type I.
 - b. CWP Rating: 175 psig (1200 kPa).
 - c. Body Material: Coated, ductile iron.
 - d. Stem: Two-piece stainless steel.
 - e. Disc: Coated, ductile iron.
 - f. Seal: EPDM.

2.5 HIGH-PERFORMANCE BUTTERFLY VALVES

Retain one or both paragraphs in this article if high-performance butterfly valves are required. MSS SP-68, for high-pressure valves, covers high-performance butterfly valves NPS 3 to NPS 48 (DN 80 to DN 1200).

A. Class 150, Single-Flange, High-Performance Butterfly Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Bray Controls; a division of Bray International.
 - b. Crane Co.; Crane Valve Group; Flowseal.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. DeZurik Water Controls.
 - e. Hammond Valve.
 - f. Jamesbury; a subsidiary of Metso Automation.
 - g. Milwaukee Valve Company.
 - h. NIBCO INC.

- i. Tyco Valves & Controls; a unit of Tyco Flow Control.
 - j. Conbraco Industries, Inc.; Apollo Valves.
 - k.
2. Description:
 - a. Standard: MSS SP-68.
 - b. CWP Rating: 285 psig (1965 kPa) at 100 deg F (38 deg C).
 - c. Body Design: Lug type; suitable for bidirectional dead-end service at rated pressure without use of downstream flange.
 - d. Body Material: Carbon steel, cast iron, ductile iron, or stainless steel.
 - e. Seat: Reinforced PTFE or metal.
 - f. Stem: Stainless steel; offset from seat plane.
 - g. Disc: Carbon steel.
 - h. Service: Bidirectional.

2.6 BRONZE LIFT CHECK VALVES

Retain one or both paragraphs in this article if bronze lift check valves are required. MSS SP-80 covers bronze lift check valves NPS 1/4 to NPS 3 (DN 8 to DN 80).

A. Class 125, Lift Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
2. Description:
 - a. Standard: MSS SP-80, Type 1.
 - b. CWP Rating: 200 psig (1380 kPa).
 - c. Body Design: Vertical flow.
 - d. Body Material: ASTM B 61 or ASTM B 62, bronze.
 - e. Ends: Threaded.
 - f. Disc: Bronze.

B. Class 125, Lift Check Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Hammond Valve.
 - b. Milwaukee Valve Company.
 - c. Mueller Steam Specialty; a division of SPX Corporation.
 - d. NIBCO INC.
 - e. Conbraco Industries, Inc.; Apollo Valves.
 - f.

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Design: Vertical flow.
- d. Body Material: ASTM B 61 or ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: NBR, PTFE, or TFE.

2.7 BRONZE SWING CHECK VALVES

Retain one or more of four paragraphs in this article if bronze swing check valves are required. MSS SP-80 covers bronze swing check valves NPS 1/4 to NPS 3 (DN 8 to DN 80).

A. Class 125, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Powell Valves.
- h. Conbraco Industries, Inc.; Apollo Valves.
- i.

2. Description:

- a. Standard: MSS SP-80, Type 3.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: Bronze.

B. Class 125, Bronze Swing Check Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Hammond Valve.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Conbraco Industries, Inc.; Apollo Valves.
- h.

2. Description:

- a. Standard: MSS SP-80, Type 4.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: PTFE or TFE.

C. Class 150, Bronze Swing Check Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Crane Co.; Crane Valve Group; Stockham Division.
- d. Milwaukee Valve Company.
- e. NIBCO INC.
- f. Conbraco Industries, Inc.; Apollo Valves.

2. Description:

- a. Standard: MSS SP-80, Type 3.
- b. CWP Rating: 300 psig (2070 kPa).
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: Bronze.

D. Class 150, Bronze Swing Check Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Jenkins Valves.
- c. Hammond Valve.
- d. Milwaukee Valve Company.
- e. NIBCO INC.

2. Description:

- a. Standard: MSS SP-80, Type 4.
- b. CWP Rating: 300 psig (2070 kPa).
- c. Body Design: Horizontal flow.
- d. Body Material: ASTM B 62, bronze.
- e. Ends: Threaded.
- f. Disc: PTFE or TFE.

2.8 SPRING-ASSISTED IN-LINE CHECK VALVES

- A. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
1. Durabla; Model SCV.
- B. Description:
1. Stainless steel construction.
 2. 316 SS springs.

2.9 IRON SWING CHECK VALVES

Retain one or more of three paragraphs in this article if iron swing check valves are required. MSS SP-71 covers iron swing check valves NPS 2 to NPS 24 (DN 50 to DN 600).

- A. Class 125, Iron Swing Check Valves with Metal Seats:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Powell Valves.
 - h. Conbraco Industries, Inc.; Apollo Valves.
 2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. NPS 2-1/2 to NPS 12 (DN 65 to DN 300), CWP Rating: 200 psig (1380 kPa).
 - c. NPS 14 to NPS 24 (DN 350 to DN 600), CWP Rating: 150 psig (1035 kPa).
 - d. Body Design: Clear or full waterway.
 - e. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - f. Ends: Flanged.
 - g. Trim: Bronze.
 - h. Gasket: Asbestos free.
- B. Class 125, Iron Swing Check Valves with Nonmetallic-to-Metal Seats:
1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.

2. Description:
 - a. Standard: MSS SP-71, Type I.
 - b. NPS 2-1/2 to NPS 12 (DN 65 to DN 300), CWP Rating: 200 psig (1380 kPa).
 - c. NPS 14 to NPS 24 (DN 350 to DN 600), CWP Rating: 150 psig (1035 kPa).
 - d. Body Design: Clear or full waterway.
 - e. Body Material: ASTM A 126, gray iron with bolted bonnet.
 - f. Ends: Flanged.
 - g. Trim: Composition.
 - h. Seat Ring: Bronze.
 - i. Disc Holder: Bronze.
 - j. Disc: PTFE or TFE.
 - k. Gasket: Asbestos free.

2.10 IRON, GROOVED-END SWING CHECK VALVES

Retain this article if iron, grooved-end swing check valves are required. No standard for these valves was located. They are available in NPS 2 to NPS 12 (DN 50 to DN 300).

- A. 300 CWP, Iron, Grooved-End Swing Check Valves:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Anvil International, Inc.
 - b. Shurjoint Piping Products.
 - c. Tyco Fire Products LP; Grinnell Mechanical Products.
 - d. Victaulic Company.
 2. Description:
 - a. CWP Rating: 300 psig (2070 kPa).
 - b. Body Material: ASTM A 536, ductile iron.
 - c. Seal: EPDM.
 - d. Disc: Spring operated, ductile iron or stainless steel.

2.11 IRON, CENTER-GUIDED CHECK VALVES

Retain one or more of 16 paragraphs in this article if iron, center-guided check valves are required. MSS SP-125 covers iron, center-guided check valves NPS 2 to NPS 42 (DN 50 to DN 1050).

- A. Class 125, Iron, Globe, Center-Guided Check Valves with Metal Seat:
 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Hammond Valve.
 - b. Metraflex, Inc.
 - c. Milwaukee Valve Company.
 - d. Mueller Steam Specialty; a division of SPX Corporation.

- e. NIBCO INC.
 - f. Spence Strainers International; a division of CIRCOR International.
2. Description:
- a. Standard: MSS SP-125.
 - b. NPS 2-1/2 to NPS 12 (DN 65 to DN 300), CWP Rating: 200 psig (1380 kPa).
 - c. NPS 14 to NPS 24 (DN 350 to DN 600), CWP Rating: 150 psig (1035 kPa).
 - d. Body Material: ASTM A 126, gray iron.
 - e. Style: Globe, spring loaded.
 - f. Ends: Flanged.
 - g. Seat: Bronze.

B. Class 125, Iron, Globe, Center-Guided Check Valves with Resilient Seat:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- a. Anvil International, Inc.
 - b. Hammond Valve.
 - c. Milwaukee Valve Company.
 - d. NIBCO INC.
2. Description:
- a. Standard: MSS SP-125.
 - b. NPS 2-1/2 to NPS 12 (DN 65 to DN 300), CWP Rating: 200 psig (1380 kPa).
 - c. NPS 14 to NPS 24 (DN 350 to DN 600), CWP Rating: 150 psig (1035 kPa).
 - d. Body Material: ASTM A 126, gray iron.
 - e. Style: Globe, spring loaded.
 - f. Ends: Flanged.
 - g. Seat: EPDM.

2.12 BRONZE GATE VALVES

Retain one or more of four paragraphs in this article if bronze gate valves are required. MSS SP-80 covers bronze gate valves NPS 1/4 to NPS 3 (DN 8 to DN 80).

A. Class 125, RS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
- a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Powell Valves.
 - h. Conbraco Industries, Inc.; Apollo Valves.

- i.
2. Description:
 - a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 200 psig (1380 kPa).
 - c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
 - d. Ends: Threaded or solder joint.
 - e. Stem: Bronze.
 - f. Disc: Solid wedge; bronze.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron.

B. Class 150, RS Bronze Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Stockham Division.
 - c. Hammond Valve.
 - d. Milwaukee Valve Company.
 - e. NIBCO INC.
 - f. Powell Valves.
2. Description:
 - a. Standard: MSS SP-80, Type 2.
 - b. CWP Rating: 300 psig (2070 kPa).
 - c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
 - d. Ends: Threaded.
 - e. Stem: Bronze.
 - f. Disc: Solid wedge; bronze.
 - g. Packing: Asbestos free.
 - h. Handwheel: Malleable iron.

2.13 IRON GATE VALVES

Retain one or more of four paragraphs in this article if iron gate valves are required. MSS SP-70 covers iron gate valves NPS 2 to NPS 48 (DN 50 to DN 1200).

A. Class 125, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.

- f. NIBCO INC.
- g. Powell Valves.
- h. Conbraco Industries, Inc.; Apollo Valves.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. NPS 2-1/2 to NPS 12 (DN 65 to DN 300), CWP Rating: 200 psig (1380 kPa).
- c. NPS 14 to NPS 24 (DN 350 to DN 600), CWP Rating: 150 psig (1035 kPa).
- d. Body Material: ASTM A 126, gray iron with bolted bonnet.
- e. Ends: Flanged.
- f. Trim: Bronze.
- g. Disc: Solid wedge.
- h. Packing and Gasket: Asbestos free.

B. Class 250, OS&Y, Iron Gate Valves:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. Hammond Valve.
- d. Milwaukee Valve Company.
- e. NIBCO INC.
- f. Powell Valves.
- g. Conbraco Industries, Inc.; Apollo Valves.

2. Description:

- a. Standard: MSS SP-70, Type I.
- b. NPS 2-1/2 to NPS 12 (DN 65 to DN 300), CWP Rating: 500 psig (3450 kPa).
- c. NPS 14 to NPS 24 (DN 350 to DN 600), CWP Rating: 300 psig (2070 kPa).
- d. Body Material: ASTM A 126, gray iron with bolted bonnet.
- e. Ends: Flanged.
- f. Trim: Bronze.
- g. Disc: Solid wedge.
- h. Packing and Gasket: Asbestos free.

2.14 BRONZE GLOBE VALVES

Retain one or more of three paragraphs in this article if bronze globe valves are required. MSS SP-80 covers bronze globe valves NPS 1/4 to NPS 3 (DN 8 to DN 80).

A. Class 125, Bronze Globe Valves with Bronze Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. Hammond Valve.
- d. Milwaukee Valve Company.
- e. NIBCO INC.
- f. Powell Valves.
- g. Conbraco Industries, Inc.; Apollo Valves.

2. Description:

- a. Standard: MSS SP-80, Type 1.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint.
- e. Stem and Disc: Bronze.
- f. Packing: Asbestos free.
- g. Handwheel: Malleable iron.

B. Class 125, Bronze Globe Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Crane Co.; Crane Valve Group; Stockham Division.
- c. NIBCO INC.
- d. Conbraco Industries, Inc.; Apollo Valves.

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM B 62, bronze with integral seat and screw-in bonnet.
- d. Ends: Threaded or solder joint.
- e. Stem: Bronze.
- f. Disc: PTFE or TFE.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron.

C. Class 150, Bronze Globe Valves with Nonmetallic Disc:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:

- a. Crane Co.; Crane Valve Group; Crane Valves.
- b. Hammond Valve.
- c. Milwaukee Valve Company.
- d. NIBCO INC.
- e. Powell Valves.

f. Conbraco Industries, Inc.; Apollo Valves.

2. Description:

- a. Standard: MSS SP-80, Type 2.
- b. CWP Rating: 300 psig (2070 kPa).
- c. Body Material: ASTM B 62, bronze with integral seat and union-ring bonnet.
- d. Ends: Threaded.
- e. Stem: Bronze.
- f. Disc: PTFE or TFE.
- g. Packing: Asbestos free.
- h. Handwheel: Malleable iron.

2.15 IRON GLOBE VALVES

Retain one or both paragraphs in this article if iron globe valves are required. MSS SP-85 covers iron globe valves NPS 2 to NPS 12 (DN 50 to DN 300).

A. Class 125, Iron Globe Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.
 - d. Hammond Valve.
 - e. Milwaukee Valve Company.
 - f. NIBCO INC.
 - g. Powell Valves.
 - h. Conbraco Industries, Inc.; Apollo Valves.

2. Description:

- a. Standard: MSS SP-85, Type I.
- b. CWP Rating: 200 psig (1380 kPa).
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Packing and Gasket: Asbestos free.

B. Class 250, Iron Globe Valves:

- 1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
 - a. Crane Co.; Crane Valve Group; Crane Valves.
 - b. Crane Co.; Crane Valve Group; Jenkins Valves.
 - c. Crane Co.; Crane Valve Group; Stockham Division.

- d. Hammond Valve.
- e. Milwaukee Valve Company.
- f. NIBCO INC.
- g. Conbraco Industries, Inc.; Apollo Valves.

2. Description:

- a. Standard: MSS SP-85, Type I.
- b. CWP Rating: 500 psig (3450 kPa).
- c. Body Material: ASTM A 126, gray iron with bolted bonnet.
- d. Ends: Flanged.
- e. Trim: Bronze.
- f. Packing and Gasket: Asbestos free.

PART 3 - EXECUTION

3.1 EXAMINATION

- A. Examine valve interior for cleanliness, freedom from foreign matter, and corrosion. Remove special packing materials, such as blocks, used to prevent disc movement during shipping and handling.
- B. Operate valves in positions from fully open to fully closed. Examine guides and seats made accessible by such operations.
- C. Examine threads on valve and mating pipe for form and cleanliness.
- D. Examine mating flange faces for conditions that might cause leakage. Check bolting for proper size, length, and material. Verify that gasket is of proper size, that its material composition is suitable for service, and that it is free from defects and damage.
- E. Do not attempt to repair defective valves; replace with new valves.

3.2 VALVE INSTALLATION

- A. Install valves with unions or flanges at each piece of equipment arranged to allow service, maintenance, and equipment removal without system shutdown.
- B. Locate valves for easy access and provide separate support where necessary.
- C. Install valves in horizontal piping with stem at or above center of pipe.
- D. Install valves in position to allow full stem movement.
- E. Install chainwheels on operators for valves NPS 4 (DN 100) and larger and more than 96 inches (2400 mm) above floor. Extend chains to 60 inches (1520 mm) above finished floor.
- F. Install check valves for proper direction of flow and as follows:

Revise check valve installation requirements to suit Project; delete those not required.

1. Swing Check Valves: In horizontal position with hinge pin level.
2. Center-Guided Check Valves: In horizontal or vertical position, between flanges.
3. Lift Check Valves: With stem upright and plumb.

- G. Where service and accessibility is not an issue, install finned-tube radiation control valves and associated devices in the ceiling space.

3.3 ADJUSTING

- A. Adjust or replace valve packing after piping systems have been tested and put into service but before final adjusting and balancing. Replace valves if persistent leaking occurs.

3.4 GENERAL REQUIREMENTS FOR VALVE APPLICATIONS

The Section Text is arranged to provide bronze or brass valves in NPS 2 (DN 50) and smaller and iron valves in NPS 2-1/2 to NPS 24 (DN 65 to DN 600).

Caution: Verify that valve classes and pressure and temperature ratings are adequate for system fluid. Repeat each category listing if necessary and insert required pressure range for each listing. Indicate location of each different pressure system on Drawings.

Retain and revise valve applications in paragraphs and schedules below. Coordinate with valves specified in Part 2.

- A. If valve applications are not indicated, use the following:
1. Shutoff Service: Ball, butterfly, or gate valves.
 2. Butterfly Valve Dead-End Service: Single-flange (lug) type.
 3. Throttling Service except Steam: Globe or butterfly valves.
 4. Throttling Service, Steam: Globe valves.
 5. Pump-Discharge Check Valves:
 - a. NPS 2 (DN 50) and Smaller: Bronze swing check valves with bronze or nonmetallic disc.
 - b. NPS 2-1/2 (DN 65) and Larger: Iron swing check valves with spring or iron, center-guided, metal or resilient-seat check valves.
- B. If valves with specified SWP classes or CWP ratings are not available, the same types of valves with higher SWP classes or CWP ratings may be substituted.
- C. Select valves, except wafer types, with the following end connections:
1. For Copper Tubing, NPS 2 (DN 50) and Smaller: Threaded ends except where solder-joint valve-end option is indicated in valve schedules below.
 2. For Copper Tubing, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules below.
 3. For Copper Tubing, NPS 5 (DN 125) and Larger: Flanged ends.
 4. For Steel Piping, NPS 2 (DN 50) and Smaller: Threaded ends.

5. For Steel Piping, NPS 2-1/2 to NPS 4 (DN 65 to DN 100): Flanged ends except where threaded valve-end option is indicated in valve schedules below.
6. For Steel Piping, NPS 5 (DN 125) and Larger: Flanged ends.
7. For Grooved-End Steel Piping except Steam and Steam Condensate Piping: Valve ends may be grooved.

3.5 CHILLED-WATER VALVE SCHEDULE

A. Pipe NPS 2 (DN 50) and Smaller:

Retain first subparagraph below if solder-joint valve ends are permitted for this application.

1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.

Caution: No one-piece, reduced-port, brass ball valves with stainless-steel trim; three-piece, regular-port, brass ball valves with brass trim; or bronze ball valves with bronze trim are included in the Section Text. Retain brass or stainless-steel trim with brass ball valves, or bronze or stainless-steel trim with bronze ball valves.

2. Ball Valves: Two piece, full port, bronze with bronze trim.
3. Bronze Swing Check Valves: Class 125, bronze disc.

B. Pipe NPS 2-1/2 (DN 65) and Larger:

1. Iron, Single-Flange Butterfly Valves, NPS 2-1/2 to NPS 12 (DN 65 to DN 300): 200 CWP, EPDM seat, aluminum-bronze or ductile-iron disc.
2. Iron, Single-Flange Butterfly Valves, NPS 14 to NPS 24 (DN 350 to DN 600): 150 CWP, EPDM seat, aluminum-bronze or ductile-iron disc.
3. Iron, Grooved-End Butterfly Valves, NPS 2-1/2 to NPS 12 (DN 65 to DN 300): 175 CWP.
4. High-Performance Butterfly Valves: Class 150, single flange.
5. Iron Swing Check Valves: Class 125, metal seats.
6. Iron, Grooved-End Check Valves, NPS 3 to NPS 12 (DN 80 to DN 300): 300 CWP.
7. Iron, Center-Guided Check Valves: Class 125, globe, metal seat.

3.6 CONDENSER-WATER VALVE SCHEDULE

A. Pipe NPS 2 (DN 50) and Smaller:

Caution: No one-piece, reduced-port, brass ball valves with stainless-steel trim; three-piece, regular-port, brass ball valves with brass trim; or bronze ball valves with bronze trim are included in the Section Text. Retain brass or stainless-steel trim with brass ball valves, or bronze or stainless-steel trim with bronze ball valves.

1. Ball Valves: Two piece, full port, bronze with bronze trim.
2. Bronze Swing Check Valves: Class 125, bronze disc.

B. Pipe NPS 2-1/2 (DN 65) and Larger:

1. Iron, Single-Flange Butterfly Valves, NPS 2-1/2 to NPS 12 (DN 65 to DN 300): 200 CWP, EPDM seat, aluminum-bronze or ductile-iron disc.
2. Iron, Single-Flange Butterfly Valves, NPS 14 to NPS 24 (DN 350 to DN 600): 150 CWP, EPDM seat, aluminum-bronze or ductile-iron disc.

3. Iron, Grooved-End Butterfly Valves, NPS 2-1/2 to NPS 12 (DN 65 to DN 300): 175 CWP.
4. High-Performance Butterfly Valves: Class 150, single flange.
5. Iron Swing Check Valves: Class 125, metal seats.
6. Iron, Grooved-End Check Valves, NPS 3 to NPS 12 (DN 80 to DN 300): 300 CWP.
7. Iron, Center-Guided Check Valves, NPS 2-1/2 to NPS 24 (DN 65 to DN 600): Class 125, metal seat.

3.7 HEATING-WATER VALVE SCHEDULE

A. Pipe NPS 2 (DN 50) and Smaller:

Retain first subparagraph below if solder-joint valve ends are permitted for this application.

1. Bronze Valves: May be provided with solder-joint ends instead of threaded ends.

Caution: No one-piece, reduced-port, brass ball valves with stainless-steel trim; three-piece, regular-port, brass ball valves with brass trim; or bronze ball valves with bronze trim are included in the Section Text. Retain brass or stainless-steel trim with brass ball valves, or bronze or stainless-steel trim with bronze ball valves.

2. Ball Valves: Two piece, full port, bronze with bronze trim.
3. Bronze Swing Check Valves: Class 125, bronze disc.

B. Pipe NPS 2-1/2 (DN 65) and Larger:

1. Iron, Single-Flange Butterfly Valves, NPS 2-1/2 to NPS 12 (DN 65 to DN 300): 200 CWP, EPDM seat, aluminum-bronze or ductile-iron disc.
2. Iron, Single-Flange Butterfly Valves, NPS 14 to NPS 24 (DN 350 to DN 600): 150 CWP, EPDM seat, aluminum-bronze or ductile-iron disc.
3. Iron, Grooved-End Butterfly Valves, NPS 2-1/2 to NPS 12 (DN 65 to DN 300): 175 CWP.
4. High-Performance Butterfly Valves: Class 150, single flange.
5. Iron Swing Check Valves: Class 125, metal seats.
6. Iron, Grooved-End Check Valves, NPS 3 to NPS 12 (DN 80 to DN 300): 300 CWP.
7. Iron, Center-Guided Check Valves: Class 125, globe, metal seat.

3.8 LOW-PRESSURE STEAM VALVE SCHEDULE (15 PSIG (104 kPa) OR LESS)

A. Pipe NPS 2 (DN 50) and Smaller:

Caution: No one-piece, reduced-port, brass ball valves with stainless-steel trim; three-piece, regular-port, brass ball valves with brass trim; or bronze ball valves with bronze trim are included in the Section Text. Retain brass or stainless-steel trim with brass ball valves, or bronze or stainless-steel trim with bronze ball valves.

1. Check Valves.
2. Bronze Gate Valves: Class 125, RS.

B. Pipe NPS 2-1/2 (DN 65) and Larger:

1. Iron Swing Check Valves: Class 125, metal seats.
2. Iron Gate Valves: Class 125, OS&Y.

3.9 HIGH-PRESSURE STEAM VALVE SCHEDULE (MORE THAN 15 PSIG (104 kPa))

A. Pipe NPS 2 (DN 50) and Smaller:

Caution: No one-piece, reduced-port, brass ball valves with stainless-steel trim; three-piece, regular-port, brass ball valves with brass trim; or bronze ball valves with bronze trim are included in the Section Text. Retain brass or stainless-steel trim with brass ball valves, or bronze or stainless-steel trim with bronze ball valves.

1. Spring-assisted Check Valves.
2. Bronze Gate Valves: Class 150, RS, bronze.

B. Pipe Sizes NPS 2-1/2 (DN 65) and Larger:

1. Iron Swing Check Valves: Class 250, metal seats.
2. Iron Gate Valves: Class 250, OS&Y.

3.10 STEAM-CONDENSATE VALVE SCHEDULE

A. Pipe NPS 2 (DN 50) and Smaller:

Caution: No one-piece, reduced-port, brass ball valves with stainless-steel trim; three-piece, regular-port, brass ball valves with brass trim; or bronze ball valves with bronze trim are included in the Section Text. Retain brass or stainless-steel trim with brass ball valves, or bronze or stainless-steel trim with bronze ball valves.

1. Spring-assisted Check Valves.
2. Bronze Gate Valves: Class 125, RS.

B. Pipe NPS 2-1/2 (DN 65) and Larger:

1. Iron Swing Check Valves: Class 125, metal seats.
2. Iron Gate Valves: Class 125, OS&Y.

END OF SECTION 230523